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INTRODUCTION

Background: CAR-Macrophages for targeting solid tumors

• CAR-Macrophage (CAR-M) technologies harness macrophage effector functions to attack solid tumors [1-3]



CD47 reduces CAR-M phagocytosis, cytokine release, and can be reversed by CD47 blockade

• Tumors overexpress CD47 to evade phagocytosis by sending a "don't eat me" signal to macrophage-expressed SIRP α [4]



Figure 1. CD47 can inhibit antigen-induced CAR-M activity. (A) Phagocytosis of beads coated with varied ratios of HER2:CD47, measured by flow cytometry. (B) TNF α released from macrophages grown on surfaces coated with HER2 and CD47. CD47 inhibits CAR-M phagocytosis and TNF α release. CD47 blockade can rescue CAR-M phagocytosis. (C) SKOV-3 highly express HER2, CD47.

Goal: Generate SIRP α knockout primary human **CAR-M** that resist CD47-inhibition



primary human control or anti-HER2 CAR-M

[1] Klichinsky, M. et al. Human chimeric antigen receptor macrophages for cancer immunotherapy. Nat Biotechnol. 2020. [2] Anderson, N. R., Minutolo, N. G., et al. Macrophage-Based Approaches for Cancer Immunotherapy. Cancer Res. 2021. [3] Pierini, S. et al. Abstract 63: Chimeric antigen receptor macrophages (CAR-M) induce anti-tumor immunity and synergize with T cell checkpoint inhibitors in pre-clinical solid tumor models. Immunology. 2021. [4] Willingham, S. B. et al. The CD47-signal regulatory protein alpha (SIRPa) interaction is a therapeutic target for human solid tumors. Proc National Acad Sci. 2012.

SIRP*α*-Deficient CAR-Macrophages Exhibit Enhanced Anti-Tumor Function and

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ANTI-TUMOR FUNCTION OF SIRP α -KO CAR-M

SIRP*α* is efficiently knocked out in primary human macrophages





Figure 2. CRISPR/Cas9 KO of SIRPα in primary human macrophages. (A,B) Selection of minimal gRNA permutations needed for efficient gene KO, quantified by FCM. (C) Western blot evaluation of SIRP α KO. (**D-F**) SIRP α KO in macrophages from two donors (light and dark gray bars). Surface SIRP α shows gene editing is (**D**) titratable with (**E**) minimal impact on macrophage viability. (**F**) Gene KO yields distinct bimodal populations of edited and unedited macrophages. SIRP α KO in primary human macrophages is efficient and well-tolerated.

Enhanced phagocytosis and killing by SIRPα KO CAR-M



transduction is not sufficient to induce phagocytic activity. (C-E) Growth of SKOV-3 cultured with macrophages, quantified via live cell imaging. (C) Unedited and SIRP α KO CAR-M kill SKOV-3 cells when co-cultured at a 4:1 E:T ratio. (D) Killing at 12 hr timepoint for various E:T ratios. (E) Time constants ± 90% CI of SKOV-3 grown with CAR-M at a 4:1 E:T ratio. SIRPα-KO CAR-M can kill target cells on shorter timescales than unedited CAR-M. SIRP α KO in the absence of CAR transduction does not induce tumoricidal activity in macrophages.

impact of SIRP α KO on killing and phagocytosis. (A-B) Phagocytic ability of macrophages cultured with SKOV-3 labeled with a pHsensing dye that increases emission upon entering

Accumulation of signal is measured via live cell imaging. SIRP α -KO CARareater than CAR-M. SIRP α







SIRP α -KO CAR-M BYPASS CD47 INHIBITION SIRP α -KO CAR-M release pro-inflammatory cytokines in the presence of CD47



Exposure to CD47 inhibits CAR-M cytokine secretion and reduces TNF α and IL-1 β to basal expression levels. SIRP α -KO CAR-M, however, maintain elevated cytokine expression in the presence of CD47.

CONCLUSIONS



immune cells in vivo.





SIRPα KO CAR-M maintain M1 polarization

expressing SKOV-3 cells, then assayed for surface marker expression. Following exposure to tumor cells, CAR-M upregulate pro-inflammatory marker expression and resist upregulation of anti-inflammatory markers. SIRP α KO CAR-M maintain this response profile and resist any tumor-induced changes in

> Figure 5. Cytokine secretion from macrophages cultured on surfaceadsorbed ligand. HER2 (0 or 2 µg/mL) and CD47 (0, 0.1, or 1 μ g/mL) are passively adsorbed onto a tissue culture surface. Macrophages were cultured overnight on modified surfaces, and supernatant was harvested the following day for cytokine analysis. Cytokine levels were reported as concentration normalized the to unstimulated case.

- UTD	CAR-M
••••• UTD + Cas9	••••• CAR-M + Cas9
UTD + SIRPα KO	—— CAR-M + SIRPα KO

CAR-Macrophage anti-tumor activity can be enhanced by blocking checkpoint signals.

Primary human CAR-M can be efficiently edited using CRISPR/Cas9.

SIRP α -KO CAR-M exhibit increased killing and phagocytic capabilities and bypass the CD47 checkpoint.

This work provides the first example of combining primary human CAR-M with additional genetic engineering.

Ongoing studies include evaluating the ability of SIRP α -KO **CAR-M** to clear solid tumors and stimulate host

